

Manufactured by
Prodotto da

Kilton S.r.l. - Via Sardegna, 64
20072 Fizzonasco di Pieve Emanuele (MI) - Italy
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Customer name - Cliente	Customer Code - Codice Cliente	Customer Order - Ordine Cliente	
Our Code - Nostro Codice	Batch Nr - Lotto N°	Issuing Date - Data di emissione	
045.48190ZN	L.19/00375/80 C		
Quantity - Quantità	Size - Misura	Class - Classe	Finish - Trattamento
	4,8X19		ZINCATO BIANCO Cr.3

DIMENSIONAL INSPECTIONS - ISPEZIONE DIMENSIONALE

Characteristics	Specifications		Result	OK	Rej
	min.	max			
WIDTH ACROSS FLATS	7,78	8,00	7,81-7,86	10	0
WIDTH ACROSS CORNERS	8,71 MIN.		8,85-9,04	10	0
HEAD THICKNESS	4,15	4,45	4,20-4,32	10	0
WASHER DIAMETER	9,80	10,50	9,96-10,37	10	0
WASHER THICKNESS	1,00 MIN.		0,94-0,98	10	0
FIRST FULL THREAD UNDER HEAD	1,60 MAX		1,55-1,60	10	0
MAJOR DIAMETER	4,62	4,80	4,70-4,76	10	0
MINOR DIAMETER	3,43-3,58		3,46-3,51	10	0
PITCH	1,59		1,60-1,63	10	0
THREAD ANGLE	60°		56°-61°	10	0
THREAD LENGHT	FULL THREAD		OK	10	0
DRILLING POINT DIAMETER	4,10 MAX		3,94-3,97	10	0
DRILLING POINT LENGHT #2	5,75		5,75-5,98	10	0
TOTAL LENGHT	18,00	20,00	18,57-18,82	10	0
TORSION	66 KGF-CM MIN.		92-100	10	0
DRILLING TIME	7,0 SEC MAX		2,5-3,9	10	0
COATING THICKNESS	ZINC PLATED		OK	10	0
VISUAL			OK	10	0

ANALISI CHIMICA MATERIALE - CHEMICAL ANALYSIS

COLATA N°JV039	C	Mn	P	S	Si	Cu	Ni	Cr	Mo	Al	B
	2X10	2X10	3X10	3X10	2X10	2X10	2X10	2X10	2X10	3X10	4X10
Valore rilevato Measured Value	21	80	12	3	5	7	2	5	n/a	27	1

GALVANIC TREATMENT ANALYSIS - ANALISI TRATTAMENTO GALVANICO

SPESSORE μ RICHIESTO	3/5 μ	CONTROLLO VISIVO RIVESTIMENTO	CONFORME	NUMERO MISURAZIONI	10 PEZZI
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ADDITIONAL NOTES - NOTE AGGIUNTIVE

DIA
(mm)
5,50